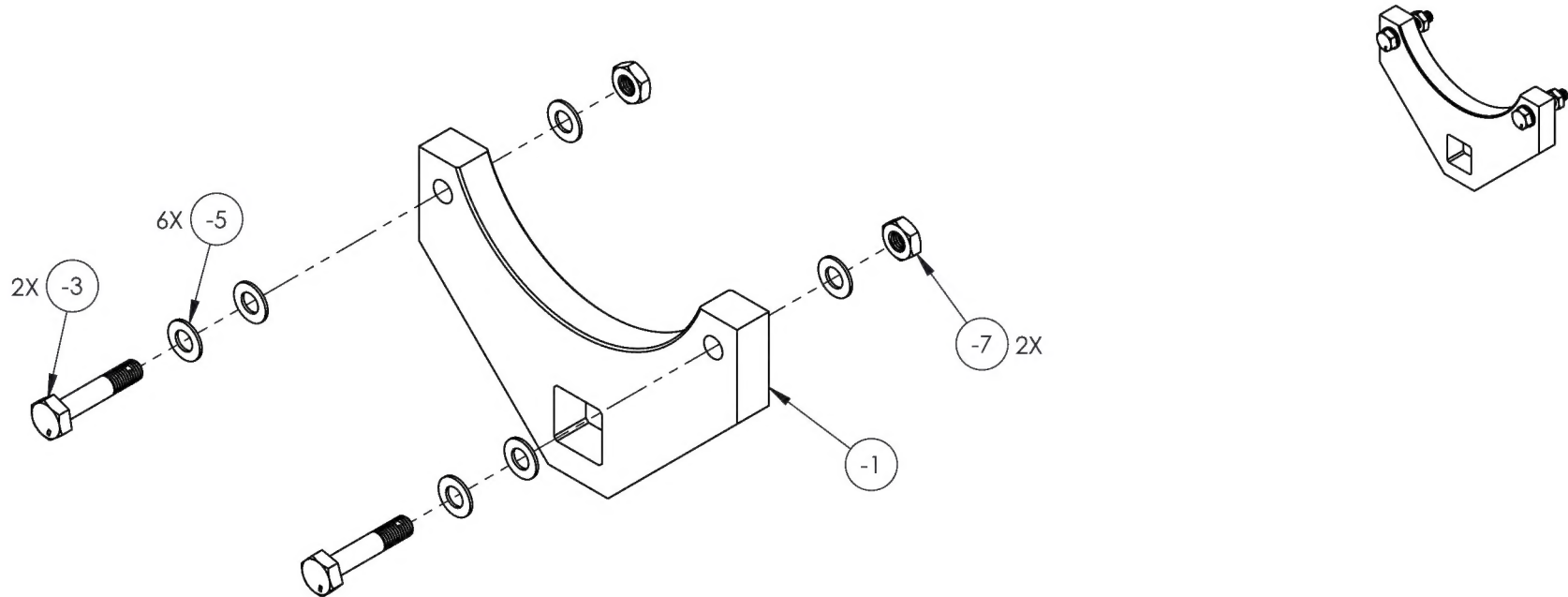


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED 4X .05 X 45°, ADDED TOLERANCE .758/.753 SQUARE FROM .755 SQUARE.	11/6/2013	JAG	GE
2	15-0153	-1 ADDED ENGRAVE T/N, S/N, MADE IN USA NOTE, CH'D MATERIAL CALL OUT WAS 4140 IS 4140/4142.	6/30/2015	RJC	JAG



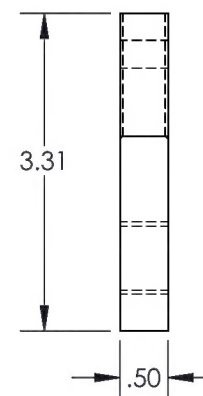
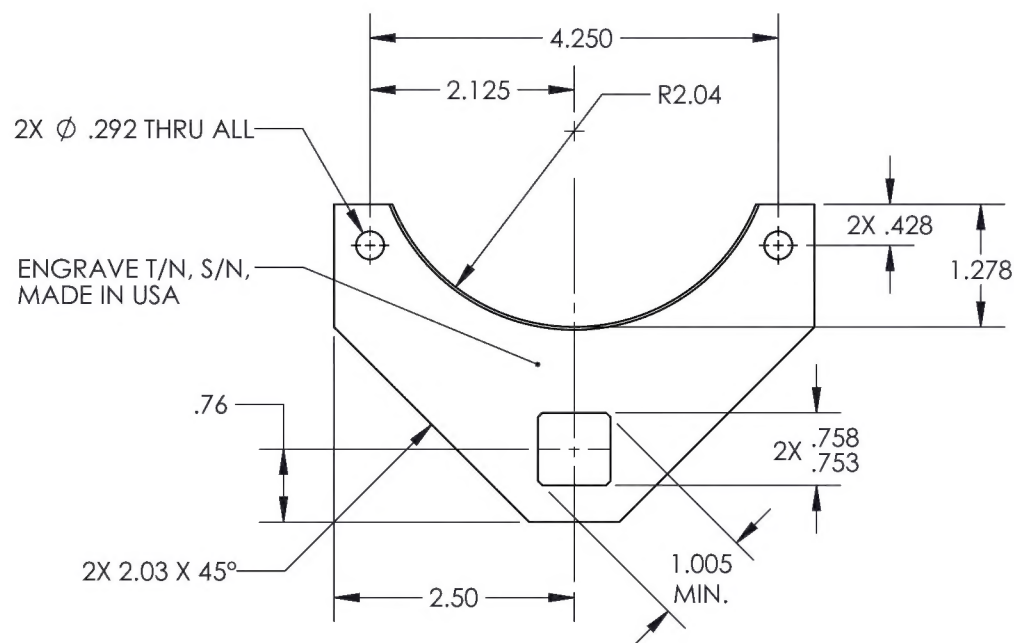
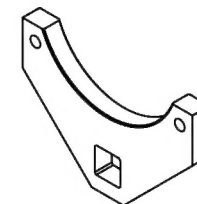
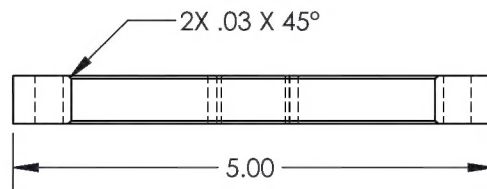
NOTE:
REF. BELL T/N: 407-240-018-101.

DART AEROSPACE	
TITLE DRIVE SHAFT SPANNER TOOL	
DWG NO. RBT400250	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: PERRITT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 407
SCALE 1:2	DATE 7/10/2009
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SPANNER WRENCH	4140/4142		2
		B/O	-3	2	HEX HEAD CAP SCREW	STEEL	AN4-12	1
		B/O	-5	6	WASHER	STEEL	AN960-416	1
		B/O	-7	2	NUT, LOCK WIRE STYLE	STEEL	AN315-4	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED 4X .05 X 45°, ADDED TOLERANCE .758/.753 SQUARE FROM .755 SQUARE.	11/6/2013	JAG	GE
2	15-0153	-1 ADDED ENGRAVE T/N, S/N, MADE IN USA NOTE, CH'D MATERIAL CALL OUT WAS 4140 IS 4140/4142.	6/30/2015	RJC	JAG



(-1)

SPANNER WRENCH

DART AEROSPACE	
TITLE DRIVE SHAFT SPANNER TOOL	
DWG NO. RBT400250-1	REV 2
MAT'L 4140/4142	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>P. Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 36-40
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE SILVER
.X ± .1	SPEC MIL-C-81562, TYPE II CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 407
SCALE 1:2	DATE 7/10/2009
SHEET 2 OF 2	